

Fluid distributor for a material and heat exchange column, in particular, a packed column and column provided with such a distributor

5 The present invention relates to a fluid distributor for a heat and material exchange column, more particularly of the packed column type, and particularly to air distillation columns, of the type comprising a series of alternate gas and liquid spaces, 10 defined by horizontal bottom walls provided with a line of holes and vertical walls provided with a line of openings each having the same dimensions.

A distributor of this type is described in document GB-A-2 046 623, where the distributor is covered with a random packing consisting of bulk elements.

A distributor of the prior art is described in EP-A-0434510.

It is the object of the invention to provide a distributor capable of uniformly distributing the liquid while procuring a good gas distribution. It is particularly suitable for eliminating the chimneys, illustrated in EP-A-0435510.

According to one object of the invention, a
25 fluid distributor is provided for a heat and material
exchange column, comprising a series of adjacent
parallel vertical walls defining alternate gas and
liquid spaces, some of the vertical walls being
separated by horizontal bottom walls provided with a
30 line of holes and at least a portion of each vertical
wall being provided with a line of openings, each pair
of adjacent vertical walls defining a gas space, the
line of openings being formed in the upper part of the
vertical wall, the horizontal walls being fixed by
35 their ends to a peripheral ring, characterized in that
first openings have a first length toward the
horizontal wall and second openings have a second
length toward the horizontal wall, the second length

being greater than the first.

According to other optional aspects:

- the first and second openings are elongate, the second openings being more elongate than other 5 openings;

- the first and second openings have an oval or rectangular shape;

10 - the line of openings comprises one opening out of N openings which is a second opening, N being an integer higher than 1, and the other openings of the line are first openings arranged between the second openings;

- N is between 4 and 6 inclusive, and preferably equal to 5;

15 - the gas spaces are closed at the top.

According to another object of the invention, a heat and material exchange column is provided, characterized in that it comprises at least one distributor as claimed in one of claims 1 to 6.

20 An embodiment of the invention will now be described with respect to the drawings appended hereto, in which Figure 1 shows a partially cut-away perspective view of a fluid distributor according to the invention and Figure 2 shows a side view of a 25 section of the distributor.

The distributor 1 shown in Figure 1 consists of a peripheral ring 2 and a series of channel sections 3.

30 The ring 2 itself comprises a circular peripheral angle section 5 comprising a bottom horizontal flange 6 and an upwardly extending outer edge 7. An upwardly projecting cylindrical skirt 8 is hermetically fixed to said edge.

35 Each section 3 consists of a perforated horizontal bottom 10 bordered by two parallel vertical walls 11. Each wall 11 comprises, along its upper edge, a horizontal line of rectangular openings 12 with a large vertical axis, the openings of one wall 11 being offset by a half-pitch to those of the opposite

wall. Only some openings are shown in Figure 1.

Each wall 11 extends obliquely upward and outward from the section 3 in a half-roof 13 that terminates in a narrow upwardly extending vertical edge 14.

5 The sections 3 are arranged side by side, so that their half-roofs 13 meet, the adjacent edges 14 being applied against one another along their whole length and being fixed together by appropriate means 10 (not shown) sealed to the liquid but not necessarily gastight, for example, by tack welds or by clips.

15 Each bottom 10 comprises a line of holes 15 along each wall 11. The two lines are offset by a half-pitch to one another, and the dimensions of the half-roof 13 are such that, in a plan view, the distance d between the lines of holes is the same, whether these lines belong to the same section 3 or to two adjacent sections. Over the whole surface of the distributor, a uniform mesh of holes 15 is thereby 20 obtained, in a plan view, with a diamond shaped mesh.

Moreover, in its longitudinal mid-plane and at regular intervals, substantially greater than the pitch of the holes 15, each bottom 10 comprises a larger diameter opening 16 in which the narrow bottom end of a chimney 4 fits. These chimneys have the shape of a funnel rising to a level slightly lower than that of the bottom edge of the openings 12.

30 Each section 3 is cut to length, transversally or obliquely, in order to bear via each end on the flange 6 of the ring 2. Each end of each gas space 17 defined between two adjacent sections is hermetically sealed, at least up to the level of the bottom edge of the rectangular openings 12A, by a vertical plate 18 of corresponding shape, welded along its side edges, of 35 which the bottom edge is flush with the internal side of the bottoms 10 and of which the upper edge defines an end gas passage 180.

Most of the openings 12 are rectangular with

rounded corners.

One opening out of five 12A is longer than the other openings 12, thereby permitting the liquid to flow from the bottom part of the openings 12A, without 5 hindering the rise of gases through the openings 12. These longer openings 12A are rectangular with rounded corners at the top and square corners at the bottom.

The bottom edges of the plates 18 and the ends of the bottoms 10 are welded to the flange 6 by a 10 continuous hermetic weld 19.

The distributor thus defines a number of spaces 20 for collecting liquid bounded by a bottom 10 and the two vertical walls 11 of the same section, these spaces 20 alternating with the abovementioned gas spaces 17, 15 which are gas passages. The distributor also defines a peripheral channel 21, bounded by the edge 7 and the skirt 8 of the ring 1 and communicating with all the spaces 20.

The distributor 1 is designed to be mounted in 20 a heat and material exchange column, for example an air distillation column, of the stacked packing type, particularly with cross-corrugated packing, as described in the abovementioned document WO 89/10527. A column of this type is divided into a number of 25 sections, each of which is equipped with a packed section respectively. In the case of a cross-corrugated packing, each section comprises a stack of obliquely corrugated vertical plates, the corrugations of the adjacent blades being inclined in the opposite 30 direction.

In operation, the liquid falls from the whole 35 surface of the upper section and is collected in the liquid spaces 20 and in the channel 21, thereby equalizing the liquid level in all the spaces 20. The liquid is then distributed uniformly to the lower pack thanks to the regular mesh of the holes 15.

At the same time, the rising gas enters the gas spaces 17 and leaves them via the openings 12, 12A

above the liquid level. Depending on the relative diameters of the distributor and the upper pack, it may be necessary:

- 5 - to let the gas exit through the ends of the spaces 17, by limiting the height of the plates;
- or to completely seal the ends of the spaces 17 by means of these plates;
- 10 - or not only to effect this seal, but also to eliminate the openings 12 close to the ends of the sections 3.

The gas is thereby also distributed more or less uniformly over the whole column cross section, without excessive pressure drop across the distributor. Thanks to the fact that the openings 12, 12A are 15 provided in the vertical walls 11, and also thanks to their rectangular shape, these openings offer an extended total area to the passage of the gas, without hindering the fall of the liquid over the whole surface of the distributor and without substantially reducing 20 the mechanical inertia of the walls 11.

The distributor may also be constructed according to the techniques of EP-A-0736314 or other techniques.

Figure 2 shows the wall 11, with its half-roof 25 13 and the edge 14. A line of openings 12, 12A stretches along the whole upper part of the wall. The openings 12, 12A of the vertical wall behind this wall are shown by a dotted line and are offset by a half-pitch to those of the wall placed in front. The first 30 openings 12 of reduced length are grouped in fours, each grouping of the first openings 12 being separated by a second opening 12A about 20 and 30% longer than the first openings.

35 Preferably, a first opening 12 of reduced length is located at the start and end of a line.